Retractable Screen Installation Instructions
For Vinyl and Aluminum Clad and Wood Sliding Doors
(See separate instructions for hinged doors)

IMPORTANT: Please read before you begin.
Table of Contents and Tool/Material Requirements

START PAGE

Safety Alert Symbol .......................................................... iii
Door Operation ...................................................................... iv
Installation Diagrams – Sliding Doors ........................................ v
Components – Two and Three-Wide Door ........................................ 1
Components – Four-Wide and Telescoping Door .......................... 2
Installation Packs .................................................................. 4
Installation Preparation .......................................................... 5
Utility Knife, Ground Cover
Installation Preparation – Door ................................................... 6
Long-Nosed Pliers, Putty Knife, Screen Track Fillers, Electric Drill Wi/Drill Bits & Screwdriver Bits,
#8x1-1/4” Phillips Pan Head Stainless Screws, Wood Filler
Assemble Screen Components .................................................. 8
L-brackets, 2mm Allen Wrench, Wood Block, Hammer, Measuring Tape, Screen Cassette(s), Sill
Track, Head Track
Install Screen Assembly ........................................................... 11
Measuring Tape, Level, Quick Clamps, Electric Drill Wi/Drill Bits & Screwdriver Bits, Screws From
Installation Pack
Secure Screen Assembly ....................................................... 14
Level, Power Drill with Drill Bits and Phillips Screwdriver Bits, Caulk Gun, Clear Silicone Caulk
Resize and Install Head Screen Track – Inactive Side – Wood (prime) Units .............................. 15
Power Drill with Drill Bits and Phillips Screwdriver Bits, Hammer, Long Nosed Plier, #6 x 3/4
Phillips Pan Head SS Screws, Measuring Tape, Hacksaw, Pencil
Install Screen Keeper – Single Screen Cassette ........................... 16
Power Drill Wi/Drill Bits & Screwdriver Bits, Screen Keeper and Screws From Installation Pack
Twin Cassette Units – Install Slide Bolt Keepers .......................... 17
Power Drill Wi/Drill Bits & Screwdriver Bits, Head and Sill Slide Bolt Keepers From Installation Pack
Adjust Screen Interior Handles – All Units ............................... 18
Soft Mallet or Padded Wood Block and Hammer
Tension Adjustment – All Units ................................................ 19
Stiff Bladed Putty Knife, Soft Mallet or Padded Wood Block and Hammer
Additional Adjustments .......................................................... 21
Stiff Bladed Putty Knife, Soft Mallet or Padded Wood Block, Hammer, Power Saw, Aluminum
Cutting Blade
Replaceable Parts ................................................................ 23
Falling from window or door opening may result in serious injury or death. DO NOT leave openings unattended when children are present.

Screen will not stop children, any one or anything from falling out window or door.

Keep children and objects away from open windows or doors.

Improper use of hand and power tools could result in personal injury and/or product damage. Follow equipment manufacturers' instructions for safe operation. Always wear safety glasses.

Before installing the retractable screen, the door unit installation must be completed according to the installation instructions packed with the unit. The door frame and sill must be square, plumb, and level. All fasteners, attaching door unit to the structure, must be in place.
Door Operation

Patio door operation is viewed from the unit’s exterior. The diagrams below show available operating arrangements.

The retractable screen mounts on the stationary insert and is pulled across the opening (see the next page). On a 2 or 3-wide unit the screen latches on the active insert’s side jamb. On 4-wide units there are two screen cassettes and the screens meet in the middle of the opening. They are held in place by magnetic strips in the pull bars.

<table>
<thead>
<tr>
<th>OPERATING ARRANGEMENTS</th>
<th>One Panel</th>
<th>Two Panel</th>
<th>Three Panel</th>
<th>Four Panel</th>
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<tr>
<td>Standard</td>
<td>Stationary</td>
<td>– –</td>
<td>OXS</td>
<td>OXXO</td>
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<td></td>
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</table>

S = Stationary Insert O = Inactive Insert
X = Active Insert
Installation Diagrams – Sliding Doors

FIGURE 1 – Two-Wide – Clad

Top View

X = Operating
O = Inactive Insert
S = Stationary Insert

FIGURE 2 – Four-Wide – Clad

Top View

X = Operating
O = Inactive Insert
S = Stationary Insert

FIGURE 3 – Two-Wide – Wood (Prime)

Top View

X = Operating
O = Inactive Insert
S = Stationary Insert

FIGURE 4 – Three-Wide – Wood (Prime)

Top View
The components in (FIGURE 1) are typical of the items that must be installed on a two-wide door whether the door is a wood unit or clad. Not shown is the installation pack (see Page 4).

Components used for a 4-wide or telescoping door installation are shown in (FIGURE 2) on the next page.

Because the components are custom sized to fit, no cutting is required.

The following instructions describe retractable screen installation on a two-wide sliding door for a clad and an all wood (primed) unit.

Also covered will be four wide and retractable door units.

No matter what door type, installation consists of assembling the screen cassette(s) to the head track and sill track, slipping the assembly into the door frame, and screwing the assembly in place. Some hardware needs to be attached and is dependent upon door and screen type.

A parts list starts on Page 23 To order and install replacement parts see replacement parts booklet, Part No. 1208714
The components in (FIGURE 2) are typical of the items that must be installed on a four-wide or telescoping door. Not shown is the installation pack (see Page 4).
Most components will fit only one way and are not “handed”. On 4-wide units, the screen cassette(s) can be installed on either side of the doorway but must be flipped end-for-end so the flat side is always towards the structure’s interior (FIGURE 3). Consequently, the end cap with the tension adjustment spring can be either at the top or bottom of the screen cassette (FIGURE 3). On 2 or 3-wide units there is only one screen cassette and it always mounts to the stile of the stationary insert so the screen can be pulled across the active insert opening. See Page v.

FIGURE 3
**Installation Packs**

Installation packs are included with each retractable screen and contain the screws, latches, and keepers required for your specific installation.

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**SLIDING PATIO – (2, 3, AND PICTURE 2-WIDES) (QTY. 2 REQUIRED FOR 3-WIDE PICTURE PATIO)**

<table>
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<tr>
<th>Qty</th>
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<td>4</td>
<td>B</td>
<td>#6 x 1-1/4&quot; PH Flat Head TPA 410 SS</td>
<td>971088</td>
</tr>
<tr>
<td>20</td>
<td>C</td>
<td>#8 x 1-1/4 PH Pan Head Type A 410 SS Color Matched</td>
<td>1000912</td>
</tr>
<tr>
<td>2</td>
<td>D</td>
<td>Mechanical Latch With Two Shims And Screw Pk (Screw Pack Has four #6 x 3/4&quot; SS FH Screws)</td>
<td>984048 – White Or 984049 – All Other Colors</td>
</tr>
<tr>
<td>2</td>
<td>F</td>
<td>L-Bracket – Color Matched</td>
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**SLIDING PATIO (4-WIDE)**

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<td>20</td>
<td>C</td>
<td>#8 x 1-1/4 PH Pan Head Type A 410 SS Color Matched</td>
<td>1000912</td>
</tr>
<tr>
<td>2</td>
<td>E</td>
<td>Slide Bolt Keepers And Screw Pack (Screw Pack Has four #4 x 5/16&quot; SS FH Screws)</td>
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<tr>
<td>4</td>
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<td>L-Bracket – Color Matched</td>
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**TELESCOPING PATIO (3-WIDES)**

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<td>#8 x 1/2&quot; PH Pan Head W/#6 Head TEK 410 SS</td>
<td>1012262</td>
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<tr>
<td>6</td>
<td>C</td>
<td>#8 x 1-1/4&quot; PH Pan Head Type A 410 SS – Color Matched</td>
<td>1000912</td>
</tr>
<tr>
<td>2</td>
<td>E</td>
<td>Slide Bolt Keepers And Screw Pack (Screw Pack Has four #4 x 5/16&quot; SS FH Screws)</td>
<td>984037 or 984038</td>
</tr>
</tbody>
</table>
Installation Preparation

The following instructions show installation on two-wide sliding door units. Both clad and wood units are shown. Basic installation and adjustment steps are similar for all door types.

Significantly different installation steps will be explained and illustrated. Unless stated otherwise for your door type, complete the following procedures.

1. Unpack all components and lay them out on a protected surface (FIGURE 1). These are the parts for a two-wide, sliding door. Pictured from front to rear are: the hardware pack, head track, sill track, and screen cassette.

2. One screen cassette on four-wide units will have a slide bolt operator mounted (FIGURE 2). When installed, this cassette should be located so its screen will be in front of the inactive door panel.

(FIGURE 3) shows the sill and head tracks that will be screwed in place. The sill track is a factory-assembled two-piece unit. When installed, the weather strip faces up and the lower channel straddles the screen roller support on the sliding door sill (FIGURE 4).
Installation Preparation – Door

Screen Tracks

1. Reach up into the head screen track with a long-nosed plier and remove the screen support rail (FIGURES 1 & 2). The rail can be discarded.

On wood units the head and screen latch side channel will be removed. The head channel is cut to size and reinstalled later. The side channel is discarded. Do not remove the side screen channel on the inactive side jamb.

On clad units the side and head screen channels are left in place and a filler strip is added. Proceed as follows.

For wood units

2. Carefully remove the head and screen latch side screen channels (FIGURES 3 & 4). Keep the best piece for later installation at the head.

3. Use an exterior grade wood filler and fill the staple holes left in the head and side jamb from removing the screen channels (FIGURE 5).
For clad units
4. After the head screen support rail is removed, inspect the screen channel and remove excess sealant (FIGURE 6) and any other debris in the head and side channels.

The screen channel filler pieces must be able to sit full depth in the screen channels or the retractable screen may not function properly.

5. Find the screen track filler pieces packed with the other components. There is a short piece for the head and a longer piece for the side jamb.

6. Insert the side screen track filler first. The open side of the box-shape faces the building’s interior (FIGURE 7). The side piece should be pushed all the way to the top of the screen channel.

7. There must be a space between the sill and side channel filler at the bottom of the filler (FIGURE 8).

8. Secure side channel filler by drilling 1/8" pilot holes through the filler and door frame and screwing filler in place with #8 x 1-1/4" long Phillips stainless screws. Drill first hole 4" down from the top of the head screen channel. Place additional screws at 18" intervals along the length of the screen channel filler (FIGURE 9).

9. The head screen track filler butts tightly to the side track filler and is secured the same way as the side filler.
Assemble Screen Components

Attach L-Brackets to Screen Cassette(s)

1. Each screen cassette requires two L-brackets. They should be attached approximately 17" from each end (FIGURE 1).

2. Lay screen cassette down on a padded flat surface. Measure and mark 17" from each end of cassette.

3. At the 17" mark, hook the lip, that is under the screw holes, on the L-bracket to the cassette as shown (FIGURE 2).

4. Loosen setscrew with a 2 mm Allen wrench.

5. While holding the bracket lip hooked in position on the cassette, use a hammer and wood block to "snap" the long leg over the cassette (FIGURE 3).

6. When L-bracket is snapped fully in place, tighten setscrew with a 2 mm Allen wrench (FIGURE 4).

7. Repeat Steps 3 through 5 to attach the second L-bracket.

If your unit requires two screen cassettes, attach two L-brackets to each cassette as described above.
Assemble Screen Components (cont.)

8. Clean all areas of existing door frame. Include the sill, head jamb, and side jambs. A clean flat surface is required for proper screen installation and operation.

**IMPORTANT**: For slide bolt units, be sure cassette with slide bolt operator is assembled to the head track so the operator will align with the inactive door panel when the screen is extended.

**NOTE**: The head track for all retractable door screens is the same style.

9. Position head track and a screen cassette as shown in (FIGURE 5). The screen cassette’s rounded side faces the exterior. The horizontal groove in the head track faces the exterior (FIGURE 8).

10. Insert tabs on screen cassette into channels on the head track (FIGURE 6). Both tabs rest on top of their channels (FIGURES 5, 6, & 7).

11. Slide screen cassette fully into the head track. When cassette is completely inserted the joint between screen cassette and head track should look like (FIGURE 8).

**NOTE**: A one, two or three-wide unit has only one screen cassette.

12. On four wide units, assemble the second screen cassette to head track the same way.
Assemble Screen Components (cont.)

Assemble Sill Track and Screen Cassette(s)

**IMPORTANT:** For slide bolt units, be sure cassette with slide bolt operator is assembled to the sill track so the operator will align with the inactive door panel when the screen is extended.

The retractable screen sill track for a sliding door fits over the screen roller support that is built into the door sill (FIGURE 9).

**NOTE:** The sill track's bottom section will straddle the screen roller support. Do not insert any part of the retractable screen cassette into the lower section.

13. Position sill track and a screen cassette as shown in (FIGURE 10). The screen cassette's pull bar faces the exterior.

14. Insert sliding bar end cap into the sill track so the end cap rides in the top channel of the sill track's top section (FIGURE 10).

15. Insert tab on screen cassette into the lower channel of the top section of the sill track (FIGURES 10 & 11).

16. When the cassette and sill track are fully assembled the joint should look like (FIGURE 12).

For a four-wide unit, assemble the second screen cassette to the sill and head track as explained above.
Install Screen Assembly

For a Single Screen Cassette Unit

**CAUTION** Handle screen assembly with care so that components do not come apart or get damaged.

1. From the exterior, place the screen assembly into the door frame (FIGURE 1).
2. Lift assembly and place sill track over screen support rail molded into sill (FIGURE 2).
3. Tilt assembly upright and ensure head track is in full contact with door head jamb (FIGURE 3).

For a Twin Screen Cassette Unit

In addition to Steps 1-3 above, center unit side to side on the stationary insert’s stiles (FIGURE 4).
For a Single Screen Cassette Unit (cont.)

4. Slide assembly toward side jamb until head and sill tracks are in firm contact with the jamb (FIGURE 4).

5. Check sill at the side jamb. The weep gate assembly in the sill must not be blocked by the sill track (FIGURE 5).

6. Use a long level and check that screen cassette is vertical and plumb.

7. There should be a slight reveal between the head track and head jamb (FIGURE 6).

8. While holding the screen cassette and tracks in place, use the screen’s pull bar to pull the screen fully open, all the way to the side jamb, to test operation.

9. Make adjustments needed to ensure smooth screen extension and retraction. See Page 19 for screen tension adjustments.

10. Allow screen to fully retract into cassette.

11. If tension adjustments were needed, restart installation at Page 9. If tension and operation are good, continue as follows. Gently clamp head screen track in position (FIGURE 7).

For a Twin Screen Cassette Unit

Complete Steps 6 and 7 above. Skip Steps 4 and 5. For Step 8, only pull screens to middle of opening to check for proper tension.

Complete Steps 9, 10, and 11.
For Single and Twin Screen Cassette Units (cont.)

12. On a clad unit, drill a 3/32" pilot hole 4" from the screen cassette corner. Drill through the head retractable screen track, through the screen track filler strip and into the head jamb (FIGURE 8).

13. Secure head retractable screen track with #8 x 1-1/4" Phillips pan head stainless screws.

14. Repeat pilot hole drilling and screw application along width of head screen track. Place screws 16" apart on center. Keep all screws 4" away from the corners.

NOTE: On wood units, use 1-1/4" long screws and proceed as above for hole location.

15. Feel along the sill track between the weather strip to locate the screws holding the two-piece sill track together. Do not drill into these screws when creating pilot holes. Space holes at least 4" from the corners and 16" on center across the width of the sill screen track. Change pilot hole location to miss sill track assembly screws. Drill holes toward exterior edge of sill track so holes are outside of the screen roller support (FIGURE 10).

16. Drill 3/32" pilot holes through the sill track and secure the sill track with #8 x 1-1/4" Phillips pan head stainless screws (FIGURE 11). Run screws through the pilot holes down into the door unit’s sill.
Secure Screen Assembly

**FIGURE 1**

**For a Single and Twin Screen Cassette Units**

1. On clad units apply a dab of clear silicone sealant in the screw holes on the L-brackets (FIGURE 1).

2. Use the #8 x 1-1/4" color matched Phillips pan head 401 stainless screws to secure the L-brackets to the inactive panel (FIGURES 2 & 3).

*For single screen cassette units, turn to Page 16 to install the screen keeper and to Page 18 to adjust the screen handles.*

*For twin cassette units, continue on Page 17.*

*For wood (prime) units, turn to the next page.*
1. Locate the full width head screen track removed earlier.
2. Use a hammer and remove all the staples (FIGURES 1 & 2).
3. Place screen track at head of inactive panel and mark where it meets side screen track (FIGURE 3).
4. Use a hacksaw and cut head screen track to length at the mark.
5. Place head screen track against head trim with closed side of track against trim and open side down (facing the sill) (FIGURE 4).
6. Align end of head screen track with side screen track, parallel with head trim edge and secure in place with #6 x 3/4” Phillips pan head screws (FIGURE 5).
**Install Screen Keeper – Single Screen Cassette**

**NOTE:** A screen keeper is not used on twin cassette units. The screens are held extended by magnetic strips in the screen pull bars. One-wide doors require installing a keeper on the door side jamb to hold the screen in its fully opened position.

The screen pull bar is equipped with a full length groove that latches to the keeper (FIGURE 1). (FIGURE 1) shows the screen keeper mounted on a clad unit.

1. Locate screen keeper about half way up the height of the doorway side jamb and in line with the screen handle (FIGURE 2). (FIGURE 2) shows the screen keeper on a wood (prime) unit.

2. Position keeper against the door side jamb as shown in (FIGURE 2) wood unit or (FIGURE 4) clad unit. Use the keeper holes as a drilling template and drill a 5/32” diameter pilot hole in each location.

**NOTE:** Keeper on clad unit is mounted to the screen track filler piece installed earlier (FIGURE 4).

**IMPORTANT:** Do not over tighten screws.

3. On wood units, attach keeper using two #6 x 3/4” stainless steel flat head screws (FIGURE 3) that are included in the “Installation Pack”. On clad units use #6 x 1-1/4” stainless steel flat head screws (FIGURE 4). The longer screws penetrate the door framing to hold the keeper securely.
Twin Cassette Units – Install Slide Bolt Keepers

FIGURE 1

At this stage, the screen cassettes, the sill track, and head track should be firmly mounted to the doorway according to the previous instructions.

1. Pull enough screen from each cassette so the screen will meet in the middle of the door opening (FIGURE 1). Magnetic strips built into the screen frames will hold the two sections together.

2. Locate the slide bolt keepers and attachment screws in the installation pack (FIGURE 1).

3. Place slide bolt keeper on head as shown (FIGURE 1). Operate the slide bolt to help locate the keeper on the screen frame. Notch in keeper straddles the head slide bolt (FIGURE 1).

**CAUTION** Drill only deep enough to make hole in head track. Do not drill into screen frame.

4. Using the slide bolt keeper as a guide, drill two 3/32” diameter pilot holes into the head track through the keeper (FIGURE 2).

**CAUTION** Do not over-tighten screws. Keeper could be damaged with too much force.

5. Fasten head slide bolt keeper with two #4 x 5/16” Phillips flat head stainless steel screws (FIGURE 3).

**NOTE:** (FIGURE 3) Shows head slide bolt disengaged from keeper.

Follow Steps 3 through 5 above and install sill slide bolt keeper.

Continue on Page 18.
Adjust Screen Interior Handles – All Units

The interior handles come pre-mounted on the inside of the screen frame; however they may need to be adjusted up or down so they are not in the way of the door handles.

To Adjust Handles
1. With screen sections fully extended, close door panels enough to see if screen handles and door handles clear each other. They interfere in (FIGURE 1).
2. Open interior door to get it out of the way. Then use a soft hammer or padded wood block to gently tap the screen handle up or down (your choice) until the screen handle is clear of the door handle (FIGURE 2).
3. Check the other screen section and adjust as needed.
4. For good looks and function adjust both screen handles to the same height (FIGURE 3).
Tension Adjustment – All Units

Screen tension can be adjusted. Proper screen tension provides easy operation for both extension and retraction.

Screen tension was set at a nominal level at the factory but may need to be adjusted to meet your specific needs and conditions.

To adjust screen tension it is necessary to remove the screen cassettes from the doorway.

1. Retract the screen(s) so they are completely in their respective cassettes.
2. Remove the screws holding the head and sill track to the door frame. *Keep the screws for reinstallation.*
3. Remove the screws holding the L-brackets to the door frame. *Keep the screws for reinstallation.*
4. Carefully lift the screen assembly out of the door frame opening.
5. Slide the screen cassette(s) out of the head and sill tracks. Set head and sill tracks aside for reinstallation.

The screen retraction system is under rotational spring tension. When the end cap is removed it will want to quickly unwind. Prevent injury or damage by firmly holding end cap as you start the removal process.

**Holding the end cap from unwinding will also ensure your starting point for adjusting spring tension.**

**IMPORTANT:** Tension is adjusted using the end cap with the spring. See FIGURE 3 on Page 3. It may be located on the top or bottom of the screen cassette, depending on how the cassette is mounted in the doorway.

6. Use a stiff bladed putty knife to gently pry between the end cap and screen cassette (FIGURE 1). 
7. *Do not let the end cap unwind.* Start lifting the end cap out of the screen cassette (FIGURE 2). Pull the end cap out only far enough for the locator pins to release from their sockets (FIGURE 3). Once the locator pins are clear of the screen cassette, the end cap will want to unwind due to spring tension.

8. When the locator pins are free of their sockets, wind the end cap as shown in (FIGURE 3) to increase tension. Two to four complete revolutions are usually enough to provide a noticeable tension increase.

To decrease tension let the end cap unwind a few revolutions. 

*Continued on next page.*
Tension Adjustment All Units (cont.)

If the end cap fully unwinds, proceed as follows.

1. Be sure locator pins are pulled clear of their sockets.
2. Wind end cap as shown in FIGURE 3, Page 19. Apply 14 to 17 full revolutions of the end cap to achieve a “normal” effective operating tension. You may need more or less tension depending on screen size, desired operating speed, etc.
3. With end cap manually held to retain spring tension, align the bushing key (FIGURE 4), on the nylon bushing, with the narrow keyway.
4. With the key and narrow keyway aligned, slide the nylon bushing into the screen roll core.
5. Rotate end cap until the locator pins align with the locator pin sockets in the screen cassette (FIGURE 5). Be sure tab for the sill track aligns with the pull bar.
6. Then push end cap into the screen cassette until the end cap is fully seated in the screen cassette (FIGURE 6).
7. If you have two screen cassettes, adjust tension on other screen cassette as explained above.
8. Reassemble head and sill tracks to screen cassettes.
9. Reinstall screen assembly in the door opening.
10. Test screen operation. Make additional adjustments as needed. Follow the previous instructions until acceptable screen operation is achieved.
Additional Adjustments

If adjusting screen tension does not provide smooth extension and retraction, there may be parts binding in the head or sill tracks.

**With Screen Installed**
1. Use your finger to carefully check for screw heads that may be interfering with screen motion. Reset screws as needed.
2. Check head and sill tracks for a physical obstruction caused by debris. Remove item.
3. Spray interior of cleaned sill and head track with silicone spray lubrication.
If further adjustment is required, the unit will need to be uninstalled. Follow previous instructions.

**With Screen Unit Uninstalled**
1. Sliding bar ends may be too wide for the head and sill track (FIGURE 1). To access sliding bar ends, pull out enough screen from the screen cassette to clear the end cap sill and head track tabs.
Remove sliding bar ends (FIGURE 1). Manually trim using 180 grit sandpaper on a flat, firm sanding block. Trim both the head and bottom sliding bar ends if needed.
2. Reassemble sliding bar ends into the top and bottom of the pull bars.
If the whole screen assembly seems too tall it can be trimmed shorter.

**To Trim Screen and Cassette**
1. Prepare a flat, smooth work surface that will allow supporting the screen cassette level with saw table.
2. Remove unit from doorway. Follow previous instructions.
3. Remove screen cassettes from head and sill track. Follow previous instructions.
4. Remove bottom end cap from cassette to be trimmed. Follow previous instructions. Remember this unit is under rotational spring tension and must be removed carefully.
5. Pull the end cap and its attached components completely out of the screen core.
6. Remove the sliding bar end from the bottom of the pull bar (FIGURE 1, above).
7. Cassette end ready for trimming should look like (FIGURE 3). In this image the rolled screen is pushed into the cassette and away from the cut line. This cut will reduce cassette and pull bar length. The screen could be trimmed by sliding it out into the saw blade’s path.
Additional Adjustments (cont.)

Trim Screen Cassette Cont.

Follow all power saw safety practices. Use only a blade suitable for non-ferrous metal cutting. Wear safety glasses and hearing protection.

8. Carefully cut screen cassette to new length (FIGURE 4).
9. Clean cut surface to remove all burrs and metal shavings.

Reassemble Cassette Components

1. Insert sliding bar ends into pull bars.
2. The end cap assembly, removed prior to trimming the screen cassette, looks like either item in (FIGURE 5). The brake end cap slips in following instructions in Steps 3 – 5 below.

   The tension spring unit must be "wound up". See Pages 19 and 20 for setting proper operating tension and reinstalling this style end cap.

3. For the shorter cap, align keys on the end cap with the keyway in the screen core (FIGURE 6).
4. Once keys and keyway align, slide the cap assembly into the screen cassette until the end cap is close to the cassette (FIGURE 7).
5. Align locator pins with their sockets. Once pins align, push end cap fully into screen cassette.

   Follow the "Tension Adjustment" instructions on Pages 19 and 20 to reset tension on each screen and complete end cap reassembly before installing unit back into the doorway.
The next pages provide detail drawings for replaceable parts and a chart of part numbers. The chart is arranged numerically to follow call-out numbering in (FIGURES 1 & 2) below. Before ordering parts, measure your existing screen cassette height, doorway height, and doorway width (side jamb to side jamb). Replacement parts are sized to fit your present unit so measuring accuracy is important. Instructions for parts replacement are separate from these installation instructions. They will be sent with replacement parts orders.

FIGURE 1

PARTS IDENTIFICATION FOR TWO-WIDE UNITS

VIEWED FROM THE EXTERIOR – 2-WIDE WOOD DOOR

1. HEAD TRACK
2. SILL TRACK
3. SCREEN CASSETTE
4. SCREEN HANDLE
5. KEEPER
6. L-BRACKET
7. L-BRACKET

Not to scale. Smaller parts shown larger.
FIGURE 2

PARTS IDENTIFICATION FOR FOUR-WIDE UNITS
(Viewed from the exterior)

1. Head Track
2. Handle
3. Screen Cassette
4. Sill Track
5. Head Slide Bolt
6. Sill Slide Bolt
7. Sill Slide Bolt Keeper
8. Handle
9. Head Slide Bolt Keeper

Circled numbers match Item Nos. in the following Part No. chart.
Replaceable Parts (cont.)

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Description</th>
<th>Part No.</th>
<th>Drwg. No.</th>
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<tr>
<td>1</td>
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<td>984028</td>
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<td>60-5266-01</td>
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On two-wide door, magnet on primary screen is +. Magnet on secondary screen (w/slide bolts) is -.

Illustrations for items 7, 8, and 9 are on the next page.
Replaceable Parts (cont.)

MECHANICAL LATCH (Screen Keeper)

SCREWS
MECHANICAL LATCH
SHIMS

SCREEN AND CORE

SCREEN
CORE

INSTALLATION PACK

#8x½" PH PAN HEAD W/#6 HEAD TEK 410 SS

#8x1-¼" PH PAN HEAD TYPE A 410 SS COLOR MATCHED

MECHANICAL LATCH (screen keeper) W/SHIMS AND SCREWS

SILL SLIDE BOLT KEEPER
HEAD SLIDE BOLT KEEPER
L-BRACKET