Weather Shield® 6204/8204
Parts Reference Catalog

Casement

Awning

French Casement

Scena-Vu

Bow/Bay

- Mull/Stack
- Transom
- Picture

Order Form

Measuring

Weather Shield Mfg., Inc.
Medford, WI 54451 • 715-748-2100

Drawings not to scale.

Issued 8/06
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DESCRIPTION:

Wood window with aluminum or wood exterior

INTERIOR OPTIONS:

Species: Pine, Knotty Pine, American Fir, Oak, Cherry, Maple, Mahogany, Alder
Finish: Natural, Primed, Poly (Standard, Designer, or Custom Color)

EXTERIOR OPTIONS:

Wood: Natural, Primed, Poly (Standard, Designer, or Custom Color)
Clad: White, Cameo, Desert Tan, Western Adobe, Craftsman Bronze, Obsidian, Hartford Green, Designer Color, Custom Color, Anodized finish

HARDWARE OPTIONS:

Bright Brass, Goldtone, White, Adobe, Oil Rubbed Bronze, Brushed Nickel, Brushed Chrome

DISTINGUISHING FEATURES:

- Aluminum and/or wood construction
- 4-9/16” jamb depth
- Wood interior

HOW TO ORDER A PART:

Identify the part using the **exploded view** and index. Locate the part in the **replacement parts** section using the **reference number** from the exploded view and index for a detailed part view and ordering information. Use the **configured number**, **extrusion number**, and/or **part number** shown next to your part to place your order.

When identifying replacement parts, unit must be viewed from the exterior. Replacement parts for non-rectangular special shapes can be ordered using the Order Form section #1203399.

Exploded View:

Drawings show part location and are accompanied by indexes that reference part descriptions.

Replacement Parts:

Sections contain detailed views of individual replacement parts and ordering information.

Reference Number:

Shown in black boxes on the exploded views and listed numerically in the indexes. Parts appear sequentially by reference number in the replacement parts sections.

Configured Number:

Use to enter your order in CustomQuote™.

*NOTE: Some configured numbers MAY NOT be active at the time of your order. CustomQuote™ software is updated regularly to accommodate new configured numbers. If a configured number is not active, please comment the part for ordering. Contact your Customer Relations Representative for assistance.

Extrusion Number:

Reference when placing an order with your Customer Relations Representative.

Part Number:

Reference when placing an order with your Customer Relations Representative.

GLASS IDENTIFICATION CODE:

The glass code number references the date of manufacture, which is helpful in identifying the product.

When ordering warranty replacement glass, sash or panels, it is necessary to specify the glass identification code.

Markings are stamped on one of the four sides of the spacer which separates the two panes of glass. (see illustration at right)
Operator Track shown. Smaller units receive Operator Bracket, #11.

<table>
<thead>
<tr>
<th>Parts Shown</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Exterior Trim</td>
<td>3</td>
</tr>
<tr>
<td>5 Subsill</td>
<td>3</td>
</tr>
<tr>
<td>7 Glazing Bead</td>
<td>4</td>
</tr>
<tr>
<td>8 Dual Seal Weatherstrip</td>
<td>4</td>
</tr>
<tr>
<td>9 Bulb Weatherstrip1</td>
<td>4</td>
</tr>
<tr>
<td>10 Bulb Weatherstrip2</td>
<td>4</td>
</tr>
<tr>
<td>12 Guide Bar</td>
<td>5</td>
</tr>
<tr>
<td>13 Operator Cover</td>
<td>5</td>
</tr>
<tr>
<td>14 Operator</td>
<td>5</td>
</tr>
<tr>
<td>15 Hinge</td>
<td>5</td>
</tr>
<tr>
<td>16 Operator Handle (a,b,c,d,e)</td>
<td>6</td>
</tr>
<tr>
<td>18 Snubber</td>
<td>7</td>
</tr>
<tr>
<td>19 Sash Lock</td>
<td>7</td>
</tr>
<tr>
<td>20 Keeper (a,b)</td>
<td>7</td>
</tr>
<tr>
<td>23 Shoe Stud</td>
<td>8</td>
</tr>
<tr>
<td>24 Operator Quick Release Clip</td>
<td>8</td>
</tr>
</tbody>
</table>

1 For Head/Side
2 For Operator Cover

<table>
<thead>
<tr>
<th>Parts Not Shown</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>11 Operator Bracket</td>
<td>4</td>
</tr>
<tr>
<td>17 Handle Extension</td>
<td>6</td>
</tr>
<tr>
<td>22 Jamb Extension</td>
<td>7</td>
</tr>
</tbody>
</table>
Glazing Bead .............................................. 4
Dual Seal Weatherstrip.......................... 4
Bulb Weatherstrip 1 .................................. 4
Bulb Weatherstrip 2 ................................. 4
Guide Bar ..................................................... 5
Operator Cover ........................................... 5
Operator ...................................................... 5
Hinge .......................................................... 5

Operator Handle (a,b,c,d,e) ..................... 6
Snubber ...................................................... 7
Sash Lock ..................................................... 7
Keeper (a,b) .................................................. 7
Shoe Stud ..................................................... 8
Operator Quick Release Clip ................... 8

Exterior Trim .............................................. 3
1" Alum. B'mould Corner Key ................. 3
Alum. B'mould Corner Key .................... 3
Subsill .......................................................... 3
Operator Bracket ....................................... 4
Handle Extension ..................................... 6
Drip Cap ....................................................... 7
Jamb Extension .......................................... 7

1 For Head/Side
2 For Operator Cover

Drawings not to scale.
Parts Shown | Page
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1 Exterior Trim | 3
5 Subsill | 3
7 Glazing Bead | 4
8 Dual Seal Weatherstrip | 4
9 Bulb Weatherstrip | 4
10 Bulb Weatherstrip | 4
12 Guide Bar | 5
13 Operator Cover | 5
14 Operator | 5
15 Hinge | 5
16 Operator Handle (a,b,c,d,e) | 6
19 Sash Lock | 7
20 Keeper (a,b) | 7
23 Shoe Stud | 8
24 Operator Quick Release Clip | 8

Parts Not Shown | Page
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11 Operator Bracket | 4
17 Handle Extension | 6
22 Jamb Extension | 7

1 For Head/Side
2 For Operator Cover

Drawings not to scale.
8204 Aluminum Clad Scena-Vu
Exploded View

Parts Shown

<table>
<thead>
<tr>
<th>Part</th>
<th>Description</th>
<th>Page</th>
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</thead>
<tbody>
<tr>
<td>7</td>
<td>Glazing Bead</td>
<td>4</td>
</tr>
<tr>
<td>8</td>
<td>Dual Seal Weatherstrip</td>
<td>4</td>
</tr>
<tr>
<td>9</td>
<td>Bulb Weatherstrip&lt;sup&gt;1&lt;/sup&gt;</td>
<td>4</td>
</tr>
<tr>
<td>10</td>
<td>Bulb Weatherstrip&lt;sup&gt;2&lt;/sup&gt;</td>
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</tr>
<tr>
<td>12</td>
<td>Guide Bar</td>
<td>5</td>
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<tr>
<td>13</td>
<td>Operator Cover</td>
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</tr>
<tr>
<td>14</td>
<td>Operator</td>
<td>5</td>
</tr>
<tr>
<td>15</td>
<td>Hinge</td>
<td>5</td>
</tr>
</tbody>
</table>

<sup>1</sup> For Head/Side
<sup>2</sup> For Operator Cover

Parts Not Shown

<table>
<thead>
<tr>
<th>Part</th>
<th>Description</th>
<th>Page</th>
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</thead>
<tbody>
<tr>
<td>2</td>
<td>Exterior Trim</td>
<td>3</td>
</tr>
<tr>
<td>3</td>
<td>1&quot; Alum. B'mould Corner Key</td>
<td>3</td>
</tr>
<tr>
<td>4</td>
<td>Alum. B'mould Corner Key</td>
<td>3</td>
</tr>
<tr>
<td>6</td>
<td>Subsill</td>
<td>3</td>
</tr>
<tr>
<td>11</td>
<td>Operator Bracket</td>
<td>4</td>
</tr>
<tr>
<td>17</td>
<td>Handle Extension</td>
<td>6</td>
</tr>
<tr>
<td>21</td>
<td>Drip Cap</td>
<td>7</td>
</tr>
<tr>
<td>22</td>
<td>Jamb Extension</td>
<td>7</td>
</tr>
</tbody>
</table>

Operator Track shown. Smaller units receive Operator Bracket, #11.

Drawings not to scale.
1 Wood Exterior Trim
   
   Specify Finish
   (See pg. i, Exterior Options, for information)
   
   A) Configured Number: C1159706
   B) Configured Number: C1159703
   C) Configured Number: C1159696
   D) Configured Number: C1159718
   E) Configured Number: C741788

   NOTE: For replacement on radius units, refer to Order Form section.

2 Aluminum Exterior Trim
   
   Specify Color
   (See pg. i, Exterior Options, for information)
   Items 3, 4, and/or 6 may need to be ordered with your trim.
   
   A) Configured Number: C963443 Extrusion Number: 04-2183
   B) Configured Number: C968635 Extrusion Number: 1528
   C) Configured Number: C968621 Extrusion Number: 1549
   D) Configured Number: C968628 Extrusion Number: 1545
   E) Configured Number: C963664 Extrusion Number: 04-2181

   NOTE: For replacement on radius units, refer to Order Form section.
   * For pre-installation replacement only.

3 1" Aluminum Brickmould Corner Key Pack
   
   Pack contains:
   (2) Insect Barrier
   (2) Corner Key
   (2) #7 x 3/4" 410 SS panhead screws
   (4) #8 x 3/8" flat head screws
   (1) Instruction sheet
   (1) Installation Clip Instruction

   Part Number: 1162737

4 Aluminum Brickmould Corner Key Pack
   
   Pack contains:
   (2) Insect Barrier
   (4) Corner Key
   (6) #6 x 1-1/4" 410 SS flat head screws
   (1) Installation Instructions
   (1) Instruction sheet

   Part Number: 1162738

5 Wood Subsill
   
   Specify Finish
   (See pg. i, Exterior Options, for information)
   
   For pre-installation replacement only.
   
   Standard:
   New England:
   
   Configured Number: (Standard) C310010
                    (New England) C311722

6 Aluminum Subsill
   
   Configured Number: C968571 Extrusion Number: 1552
6204/8204 Awning/Scena-Vu
Replacement Parts

7  Glazing Bead

Specify Species/Finish
(See pg. 1, Interior Options, for information)

Putty:

☐ 1/8"-1/4" Single Glaze
☐ 7/16"-9/16" Single Glaze
☐ Insul/Triple Insul

Colonial:

☐ 1/8"-1/4" Single Glaze
☐ 7/16"-9/16" Single Glaze
☐ Insul/Triple Insul

Configured Number: (Putty) C311502
(Colonial) C110239

8  Dual Seal Weatherstrip

Configured Number: C750769
Part Number: (Horizontal) 051768
(Vertical) 051769
(AS400 use only)
Extrusion Number: 60-4714

9  Bulb Weatherstrip (Head & Side Jamb)

Configured Number: C740392
Part Number: 730128 (AS400 use only)
Extrusion Number: 2010

10 Bulb Weatherstrip (Operator Cover)

Configured Number: C761553
Part Number: 741187 (AS400 use only)
Extrusion Number: 5090

11 Operator Bracket

For Awning units with small operator (see item #14).

☐ E-Guard
☐ Seacoast

Part Number: (E-Guard) 972007
(Seacoast) 972771

Drawings not to scale.
12 Operator Guide Bar

For Awning units with Large Operator (see item #14). Available with mill finish aluminum only.

Configured Number: C969196
Extrusion Number: 3505

13 Operator Cover (weatherstrip included)

Specify Species/Finish

Specify Overall Length

OVERALL LENGTH

Configured Number: C312024

14 Operator

<table>
<thead>
<tr>
<th>Finish</th>
<th>Part Number</th>
<th>Small Operator</th>
<th>Large Operator</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Standard</td>
<td>Seacoast</td>
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<tr>
<td>White</td>
<td>972995</td>
<td>972996</td>
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<td>Goldtone</td>
<td>972006</td>
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<td>972005</td>
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<td>Adobe</td>
<td>972118</td>
<td>940870</td>
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<td>Bright Brass</td>
<td>972195</td>
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<td>941418</td>
<td>N/A</td>
<td>941421</td>
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<tr>
<td>Brushed Chrome</td>
<td>941419</td>
<td>N/A</td>
<td>941422</td>
</tr>
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</table>

Small (for glass sizes less than 28")

Large (for 28" glass size and larger):

Shoe Studs and Operator Clips come attached to replacement Operators. These parts can also be ordered individually. See Items #23 and #24 for ordering information.

15 Hinge

<table>
<thead>
<tr>
<th>Finish</th>
<th>Part Number</th>
<th>Left</th>
<th>Right</th>
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</thead>
<tbody>
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<td>18&quot;</td>
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<tr>
<td>Standard</td>
<td>972922</td>
<td>972065</td>
<td>972923</td>
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<tr>
<td>Stainless Steel</td>
<td>972660</td>
<td>411612</td>
<td>972661</td>
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</table>

10" Adjustable

18"
6204/8204 Awning/Scena-Vu
Replacement Parts

**16a** Folding Handle

<table>
<thead>
<tr>
<th>Finish</th>
<th>Part Number</th>
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<tbody>
<tr>
<td>White</td>
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<tr>
<td>Goldtone</td>
<td>942168</td>
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<tr>
<td>Adobe</td>
<td>942169</td>
</tr>
<tr>
<td>Bright Brass</td>
<td>942170</td>
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<tr>
<td>Oil Rubbed Bronze</td>
<td>942171</td>
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<tr>
<td>Brushed Nickel</td>
<td>942172</td>
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<tr>
<td>Brushed Chrome</td>
<td>942173</td>
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**16b** Contour Handle

<table>
<thead>
<tr>
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<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>White</td>
<td>941911</td>
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<tr>
<td>Goldtone</td>
<td>941907</td>
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<tr>
<td>Adobe</td>
<td>941915</td>
</tr>
<tr>
<td>Bright Brass</td>
<td>941917</td>
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<tr>
<td>Oil Rubbed Bronze</td>
<td>941922</td>
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<tr>
<td>Brushed Nickel</td>
<td>941918</td>
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<tr>
<td>Brushed Chrome</td>
<td>941923</td>
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**16c** T Handle

<table>
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<tr>
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<td>Brushed Nickel</td>
<td>941436</td>
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<tr>
<td>Brushed Chrome</td>
<td>941437</td>
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</table>

**16d** Round Handle

<table>
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<tr>
<th>Finish</th>
<th>Part Number</th>
</tr>
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<tbody>
<tr>
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<td>Adobe</td>
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<td>Bright Brass</td>
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<td>Oil Rubbed Bronze</td>
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<td>Brushed Nickel</td>
<td>941439</td>
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<tr>
<td>Brushed Chrome</td>
<td>941440</td>
</tr>
</tbody>
</table>

**16e** ADA Handle

Please comment ADA Handle when ordering. Contact your Customer Relations Representative for assistance.

**17** Handle Extension

- 2"
- 4"

Part Number: (2") 972067
(4") 972068
**18 Snubber**

Snubbers are used in pairs as a performance upgrade on Awning units. Quantity varies depending on unit size.

Part Number: 972524 (one snubber)

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**19 Sash Lock**

<table>
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<tr>
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<tbody>
<tr>
<td>Left</td>
<td>Right</td>
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<tr>
<td>Oil Rubbed Bronze</td>
<td>941423</td>
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<td>Adobe</td>
<td>972125</td>
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<tr>
<td>Bright Brass</td>
<td>972164</td>
</tr>
</tbody>
</table>

Lefthand Shown Righthand Opposite

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**20a E-Guard Keeper**

Part Number: 972009

---

**20b Reinforced Keeper (SPU)**

Available in Stainless Steel only.

Part Number: (Left) 982502 (Right) 982503

Lefthand Shown Righthand Opposite

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**21 Aluminum Drip Cap**

Specify Color

(See pg. i, Exterior Options, for information)

Configured Number: C963395
Extrusion Number: 04-2064

---

**22 Jamb Extension**

Specify Species/Finish

(See pg. i, Interior Options, for information)

Configured Number: (each) C1027663 (set) C010000-JES
23 Shoe Stud
Also comes attached to replacement Operator. See Item #14 for ordering information.
Part Number: 972011

24 Operator Quick Release Clip
Also comes attached to replacement Operator. See Item #14 for ordering information.
Part Number: 972064

25 Horizontal Mullion Weatherstrip
Available on Scena-Vu only.
- White
- Beige
Configured Number: C740391
Part Number: (White) 760025 (Beige) 760012
(AS400 use only)
Extrusion Number: 2107

26 Wood Horizontal Mullion
Available on Scena-Vu only.
Configured Number: C411538

27 Aluminum Horizontal Mullion (weatherstrip included)
Available on Scena-Vu only.
Configured Number: C969038
Extrusion Number: 3508
Parts Shown Page

1 Screen Tab ......................... 10
2 Screen Spline ..................... 10
3 Screen Spring .................... 10

To order entire screen frame or mesh, see the Order Form section, #1203399.
6204/8204 Awning/Scena-Vu
Standard Screen Replacement Parts

1 Screen Tab

Part Number: 750763

2 Screen Spline

Configured Number: C761554
Part Number: 741584 (AS400 use only)
Extrusion Number: 1018

3 Screen Spring

Part Number: 972570